

# I Plast 30

WELDING MACHINE - ELECTRONIC CONTROL UNIT

TECHNICAL DATA SHEET



## DESCRIPTION

Welding machine – Electronic Control unit - Polyvalent designed to carry out the welding of all the electrofusion fittings, operating with a fusion voltage AC between 8 and 48 V. It is provided with an optical reader, scanner type, for the reading of bar code made by ISO 13950. It carries out the fusion cycle as defined by the fitting producer. It also allows the fusion process with the manual input of the fitting fusion data (manual input of time and voltage values only are not enough to ensure a good fusion results. This procedure should only be used in case of emergency). The sensing probe for the ambient temperature is placed on the output lead, that it's also provided with return signal cables.

## USE

It can be used to build up systems for the transport of pressurized and not pressurized fluids, for fuel gas, water and industrial fluids. To ensure the fusion it has been designed with a special internal control system that is unique in the world. During the whole fusion cycle and with a frequency of 4 times per second, it can monitor the congruity of all fitting electrical parameters: voltage, current and resistance. Controls carried out during the fusion cycle have a tolerance less than  $\pm 1,5\%$ . Further technical features allow the connection and the correct functionality with power generators that control the voltage supplied by a mechanical or an electronic system. The stored data into the memory are transferable to other electronic devices via USB port.

## RANGE OF USE

Electrofusion fittings of our production: all type up to a diameter of 160 mm (electronically limited)  
Electrofusion fittings of other brands: see duty cycle indicated on the table of technical data

## CONFORMITY

This electronic equipment complies with the specific product standards ISO 12176-2-3-4; DVS 2207; ECE1; UNI10566

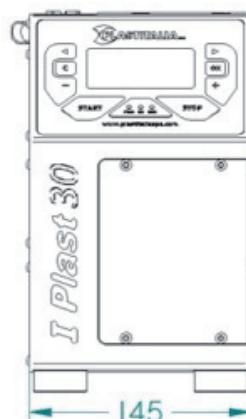
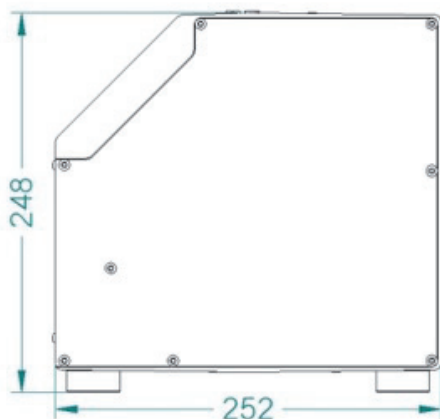
## TECHNICAL DATA AND DIMENSIONS

<b>Technical data</b>	
CEI EN 60335 – 1 Classification	<b>Electronic device on Class I</b>
ISO 12176-2 Classification	P <sub>2</sub> 1 U S <sub>2</sub> V AK D X
Max weldable diameter	160 mm (PLASTITALIA fittings )
Weldable material	PE / PEX / PP / PP-R
Input fusion parameters	Scanner / manual
Input voltage	230 V AC (185 V - 260 V)
Input Current	16 A
Input frequency	50 Hz (40 - 70 Hz)
Voltage to fittings	8 - 48 V AC
Duty cycle at 20 °C	100% = 15 A 60%= 30 A 30% = 40 A
Output peak	60 A (electronically limited)
Nominal power	800 W
Working temperature range	-10 °C + 50 °C
Protection grade	IP54
Weight (cables included)	13 kg
Input cable	Length 3,0 m - Equipped with plug of 16 A mod. schuko
Welding cable	2,5 m
Diameter pins	Universal adapter (4 and 4,7 mm)
Display	Graphic, resolution 128x64 Dots, backlight
<b>Controlled parameters</b>	
Input	<b>Voltage / Power / Frequency</b>
Output	<b>Voltage / Resistance / Contact / Short Circuit / Current</b>
Other	<b>Software / Working Temperature / Service</b>
Error messages	<b>Text / Acoustic Signals</b>
<b>Included</b>	
<b>CD ROM, bulk bag for transport, Manual</b>	

<b>Memory</b>	
No. of reports	7500
Interface	USB
Data format	CSV - TXT (changeable to any format)
<b>Stored information</b>	
Welding data	Voltage/Current/Nominal and actual fusion time/Mode/Resistance/Error messages
Data of fittings	Bar code information (ISO 13950) / Type / Size / Manufacturer
Welding machine	Serial number / Inventory number / Last service data / Working hours / Software
Welder	Bar code (Plastitalia or ISO 12176-3) with functions control : <ul style="list-style-type: none"> <li>• Identification</li> <li>• Manual setting</li> <li>• System configuration</li> </ul>
<b>Functions for traceability</b>	
Welder code	ISO-12176-3
Weather conditions	DVS 2207 / 2208
Bar code for welding	ISO 13950
Traceability fitting code	ISO 12176-4
1st pipe traceability code	ISO 12176-4
2nd pipe traceability code	ISO 12176-4
3rd pipe traceability code/ Infotext	ISO 12176-4

## ACCESSORIES

<b>Accessories on request</b>
Bar Code Reader (Optical)



## DIMENSIONS (mm)